

ACHILLES: THINK OF US WHEN YOU T

Achilles Quality Inflatables—the choice of professionals and sportsmen all over the world with good reasons. To stand up to the demanding sea conditions encountered in the northern seas and the destructive heat of the tropics, a really outstanding craft is required—the Achilles Inflatables.

MATERIAL IS A MUST

What makes the Achilles range of inflatables so tough and reliable?

To understand this, we will take a look at the maker—one of the world's major chemical manufacturing companies and a specialist in rubber and vinyl products for more than thirty years.

The vital factor with any inflatable is the material used in its construction. Achilles has an important lead here with its advanced calendering technology, developed in the light of many years of manufacturing experience. This calendering process involves the passing of a tough nylon fabric coated with Du Pont Hypalon® through two heavy rollers thereby creating a solid mass in and around the weave of the tough nylon fabric, much like the manufacturing process of an auto tire. This gives a finished product which can stand up to severe punishments such as contact with oil and grease and is abrasion resistant and almost indifferent to ozon, ultra violet ray, weather and sunlight. When you buy an Achilles inflatable you don't have to worry about the strength of the material you know it's tough!

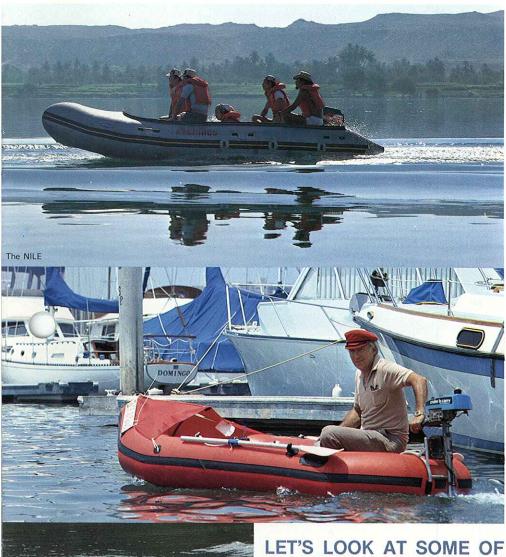
ACHILLES INFLATABLES ARE TOUGH, AND WE CAN PROVE IT

Achilles crafts have been tested in the worst possible conditions worldwide, and they have been found well deserved. A combination of good design and robust materials makes Achilles inflatable virtually unsinkable, durable and very stable. In order to prove the point, we sent three of our large 10-man power boats on an adventurous voyage to the roots of ancient civilization almost 4,000 miles in 90 days up the Nile. The three boats had to contend against wild rapids, dense swampland and severe weather conditions. They came through with flying colors and the voyage was completed with a tremendous success. From this you can see that Achilles crafts have been extremely well tested. As one of the original pioneers as Quality Inflatable Boat Builders, we build our inflatables using methods based on solid experience and practical know-how combined with highly skilled boat building engineering-and that is what counts.



HINK OF QUALITY INFLATABLES Achilles





THE BIG FEATURES **ACHILLES INFLATABLES**

We are keenly aware of what you are looking for of inflatables!

Achilles has accomplished what no other manufacturer has been able to achieve-high quality inflatables with more standard equipment at affordable prices for more people!

DURABILITY

They are built using the best possible materials which make them tough and

SAFETY AND STABILITY

They are designed scientifically with multiple air chambers to maintain enough buoyancy and stability. This gives vital advantages including easy handling and high reliability under bad conditions. It is almost impossible for an inflatable to sink or capsize because of its wide beam and low center of gravity.

LIGHT WEIGHT, EASY STORAGE AND **FUEL EFFICIENCY**

The light weight and compactness when deflated of the craft are important features. The lightness means less fuel is required to power the inflatable and only a modest outboard motor is needed for these crafts. The compactness permits easy transportation to anywhere you wish.

RESILIENT CONSTRUCTION AND **GOOD PERFORMANCE**

Another feature of Achilles inflatables is resilient construction and good performance with a modest outboard motor. Because of an inflatable's very nature, the heavy-duty rubbing strake fitted around the inflatable reduces wear and avoids scratching your rigid craft.

Valves, oarlocks and other fittings are specially reinforced to give added protec-

GOOD INVESTMENT

In brief, the Achilles inflatables are reliable. sturdy and well built crafts that will give you many years of problem-free boating pleasure for a comparatively small initial investment.

COMPLETE LINE OF IN-FLATABLE FOR MORE PEO-

Achilles produces a variety of crafts for many purposes: runabout, water skiing, fishing, yacht tender, diving, family pleasure and whitewater for professionals. Whatever you require of a boat, Achilles has one particular boat to satisfy your needs. Pick out the one in this brochure to fit your requirements.

ACHILLES SPORT BOATS

ACHILLES SPORT BOATS OFFER EVEN **MORE ADVAN-**TAGES.





DURABILITY:

The best possible hull materials combined with tough and heavy-duty fittings make these crafts robust and long lasting.

SEAWORTHINESS AND HIGH PERFORMANCE

Well tested in severe sea conditions, these crafts can take a lot of punishment. In the design process, the weight of the hull is kept to a minimum. High performance can be expected even with a modest outobard motor.

Uplifted bow is for smoother and dryer ride as well as faster plane, and inflatable air keel is for "V" bottom effect, greater stability and maneuverability.



STANDARD EQUIPMENT INCLUDES:

II FIXED BOWDODGER AND WINDSHIELD (SR SERIES): Reduces bow spray to get in.(Complete with bowdodger support bar for easy installation.)

REMOVABLE BOWDODGER (SD SERIES): Reduces bow spray to get in bright orange color for safety. (Complete with bowdodger support bar for easy installation.)

RUBBING STRAKE: Extra wide thick molded rubber for protection.

TOWING STAINLESS STEEL "D" RING: Fastened in molded rubber with nylon reinforced for stronger and safer towing ability. Painter line included.

2 LIFELINES: Grabbed easily

from inside and outside.

SPRAY DEFLECTOR TRIM: Reduces spray over gunwales for a dryer ride.

6 SWIVEL HEAVY DUTY OAR-

LOCKS: For strong strokes.

7 HELMSMANS GRIP HA Precautionary aid for driv

high speed. VARNISHED MARINE PLY-WOOD HEAVY DUTY FLOOR-BOARDS: Sectional-for easy installation.

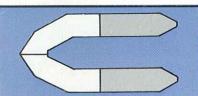
BILGE DRAIN: Self-bailingdrain with rubber diaphragm check valve.

ACHILLES SPORT BOATS AT YOUR SERVICE!

Achilles sport boats can be used in a variety of ways: Runabout, water skiing, diving, fishing, yacht tender and family enjoyment.

ch sport boat is designed to combine the high performance of speed boat with the special advantages only inflatable crafts can offer. Achilles has met the challenge and has overcome the many difficulties involved in producing these outstanding quality crafts. The result is the unprecedented Achilles sport boat. This boat is able to meet your every requirement.

Achilles sport boat range: 10'8" to 17'0"





ACHILLES LOGO: Trade Mark for Quality and Excel-



SAFETY

Each boat is constructed with multiple inflation chambers, the number of which varies with the size of the boat. Even the smallest boat has three chambers plus an air keel, and the largest has five chambers plus an air keel. If one chamber should be damaged, the remainder will maintain sufficient buoyancy.

CONVENIENCE

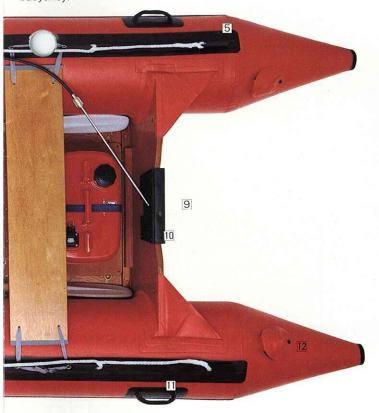
The large one-way inflation valves allow faster inflation and defla-tion and the simple hull structure and light weight enable the boat ready for launching in just a few minutes. Another plus is the fact that these craft do not require expensive mooring facilities.

PORTABLE YET SPACIOUS AND COMFORTABLE

The boat is designed to be as porta-ble as possible even to fit into your car trunk, and yet when inflated, there is plenty of space. The simple structure of the inflatable craft provides plenty of space. Seats and air cushions (optional) can be equipped for more comfort.

STRONG AND STABLE YET FUEL-EFFICIENT

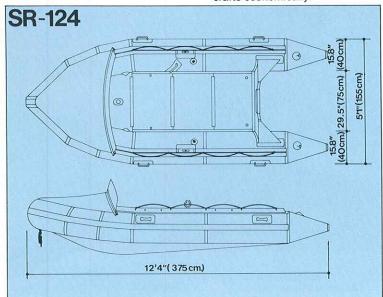
The hull compartments, varnished marine plywood floorboards, air keel and the transom are well designed for rigidity and stability when boats are in operation at medium or high speeds. The boat is designed for exceptional width at the beam and a low center of gravity; in such a combination they provide excellent stability. This stability, coupled with the very nature of inflatables gives excellent handling and seaworthiness. Modest size outboard motor is all that is really needed to plane these crafts economically.



MOODEN TRANSOM: For strong support of performance rds. Includes rubber pad g engine clamp grip and also absorbing vibrations. II LIFTING HANDLES: For easier

lifting and carrying.

M ACHILLES CHECK VALVE: In order to shorten inflation and deflation process, diameter of valve widened. For safety features, cap B is one way air tight non-returnable for inflation, and cap A is for double safety. For quick deflation, unscrew cap A and B together.



ECARRING BAG: For stowing

WOODEN HIGH COMPRESSION BELLOWS PUMP (L-2): For quick inflation

 REPAIR KIT INSTRUCTION MANUAL

- Pressure Gauge (G-1)
 - Launching Wheels Fuel Tank Fitting Kit Inflatable Cushion (changeable to back rest) Wooden Oars
 - Aluminum and Plas

OPTIONAL ACCESSORIES

- tic Oars Wooden Seat
- Steering System
- Bow Holdall Hypalon Liquid







ACHILLES SPORT BOATS

THE REFRESHING SEA BREEZE-A VIVID SENSATION OF SPEED

Achilles sportboats are designed to give you the ultimate in pleasure over a wide range of water sports.

High quality and performance will make you the SUPER STAR of the coast!



SR-108 4-MAN SUPER DELUXE

Length	10'8" (325 cm.) Inflated
Beam	4'7" (140 cm.) Inflated
Tube Diameter	14.8" (37.5 cm.)
Weight	95 lbs. (43 kg.)
Loading Capacity	880 lbs. (400 kg.)
Recommended Hp.	12 (4-20) Standard shaft engine
No. of Air Chambers	3 plus air keel

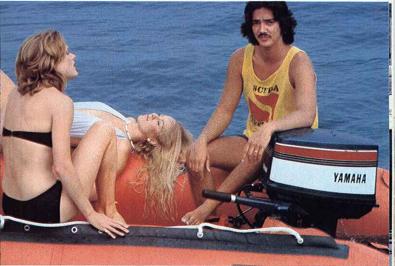




SR-124 5-MAN SUPER DELUXE

Length	12'4" (375 cm.) Inflated
Beam	5'1" (155 cm.) Inflated
Tube Diameter	15.8" (40 cm.)
Weight	117 lbs. (53 kg.)
Loading Capacity	1,100 lbs. (500 kg.)
Recommended Hp.	15 (6-25) Standard shaft engine
No. of Air Chambers	4 plus air keel





STANDARD EQUIPMENT

- Inflatable Air Keel
 Towing Stainless Steel D-Ring and Painter

- Fixed BowdodgerWindshieldSpray Deflector Trim
- Lifelines
- Rubbing Strake Swivel Heavy Duty Oarlocks Lifting and Towing Handles Helmsmans Grip Handle
- Bow Holdall Fitting Points

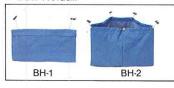
- Inflatable Seat Fitting PointsWooden Seat Fitting Points
- Steering System Fitting Points
 Varnished Marine Plywood Floorboards
 Wooden Transom
- Bilge Drain with Check Valve



- Carrying Bags
 Wooden High Compression Bellows Pump (L-2)
- Repair Kit
- Instruction Manual

OPTIONAL ACCESSORIES

Bow Holdall



- Inflatable Cushion (Changeable to back rest)
 Wooden Seat
- Steering System, consisting of steering console, wheel and cable
- Launching Wheels and Launching Wheels Fitting Kit
 Fuel Tank Fitting Kit
 Pressure Gauge (G-1)
 Wooden Oars

- Aluminum and Plastic Oars 0-2 58.3" (148 cm.)

ACHILLES SPORT BOATS SD SERIES

SD SERIES—WITH REMOVABLE BOWDODGER

Give you the option of removing the bowdoger for added roomy interior and comfort—great for family fun, diving or genral utility boat.





SD-11 4-MAN SUPER DELUXE

Length	10'8" (325 cm.) Inflated
Beam	4'7" (140 cm.) Inflated
Tube Diameter	14.8" (37.5 cm.)
Weight	90 lbs. (41 kg)
Loading Capacity	880 lbs. (400 kg.)
Recommended Hp.	12 (4-20) Standard shaft engine
No. of Air Chambers	3 plus air keel



STANDARD EQUIPMENT

- Inflatable Air Keel
- Towing Stainless Steel D-Ring and Painter
- Removable Bowdodger
- Cleats for Bowdodger
- Spray Deflector Trim
- Lifelines
- Rubbing Strake
 Swivel Heavy Duty Oarlocks
 Lifting and Towing Handles
 Helmsmans Grip Handle

- Bow Holdall Fitting Points
 Inflatable Seat Fitting Points
 Wooden Seat Fitting Points
 Steering System Fitting Points
 Varnished Marine Plywood Floorboards

- Wooden Transom
- Bilge Drain with Check Valve
- Carrying Bags Wooden High Compression Bellows Pump (L-2)
- Repair Kit
- Instruction Manual



OPTIONAL ACCESSORIES

- Bow Holdall
- Inflatable Cushion (Changeable to back rest) Wooden Seat
- Steering System, consisting of steering console, wheel and cable
- Launching Wheels and Launching Wheels Fitting Kit
 Fuel Tank Fitting Kit
- Pressure Gauge (G-1)
- Wooden Oars
- Aluminum and Plastic Oars 0-2 58.3" (148 cm.)



SD-12 5-MAN SUPER DELUXE

Length	12'0" (365 cm.) Inflated
Beam	5'1" (155 cm.) Inflated
Tube Diameter	15.8" (40 cm.)
Weight	101 lbs. (46 kg.)
Loading Capacity	1,100 lbs. (500 kg.)
Recommended Hp.	15 (4-25) Standard shaft engine
No. of Air Chambers	4 plus air keel



SD-1245-MAN SUPER DELUXE

Length	12'4" (375 cm.) Inflated
Beam	5'1" (155 cm.) Inflated
Tube Diameter	15.8" (40 cm.)
Weight	117 lbs. (53 kg.)
Loading Capacity	1,100 lbs. (500 kg.)
Recommended Hp.	15 (4-25) Standard shaft engine
No. of Air Chambers	





ACHILLES DINGHIES

The Achilles Dinghy makes an excellent tender for a larger craft, and is just right for fishing trips and family pleasure.



STABLE HULL DESIGN

One of the most important factors involved in tendering is the safety of passengers or cargo from tender to a mother craft and vice

The Achilles Dinghy is designed to attain stable and big load capacity. This is the vital advantage the structure of the inflatable boat gives with its high resistance to

DURABILITY, LIGHT WEIGHT AND FUEL EFFICIEN

The material used in the construction of the Achilles Dinghy is light weight yet rugged, durable and seaworthy and the hull is designed to minimize fuel consumption. Also uplifted bow is for smoother and dryer ride. Smaller outboard motors provide efficient motive power to maneuver these carfts.



OFFERS YOU AS STANDARD EQUIPMENT:

II REMOVABLE BOWDODGER: Reduces bow spray to get in, bright orange color for safety

FORWARD INFLATABLE THWART SEAT: For rowing and added flotation. (for ST series) (Foward wooden seat for DT

3 VARNISHED HINGED MARINE PLYWOOD FLOORBOARDS: For added stability-fold up when not

in use for easy storage.

WOODEN STERN SEAT: Velcro fastened and interchangeable to bow section. (ST series)

5 LOCK-TYPE OARLOCKS: Fasy rowing with smoother st greater maneuverability a chance of "Oars Over Board. ALUMINUN AND PLASTIC COLLAPSIBLE OARS: Specially made for Achilles Dingies and Sports Dingles.

GET THE BEST FROM YOUR LEISURE TIME AT THE SEA OR LAKES WITH AN ACHILLES DINGHY

The Achilles Dinghy makes an excellent tender for a larger craft s just right for family pleasure. The Achilles Dinghy has been gned with the most exacting attention to detail to capture the hearts of boat lovers everywhere.

 ACHILLES LOGO: Trade Mark for Quality and Excellence.









COMPACTNESS

The Achilles dinghies are built for easy and quick assembly under any condition. The dinghy can be easily folded into a compact unit. By removing the seat and floorboards when deflated, it can be carried in a duffle bag on your shoulder. It is easily transported by car to any location. Or, it can be kept inflated on the deck of a larger

SAFETY AND COMFORT

The smallest boat has two chambers and the largest has three chambers for safety. Our standard equipment of inflatable thwart or wooden seat provides added safety and comfort.

EASY TO ROW

The Achilles lock-type oarlocks and oars are specially designed for ease of use. They are firmly set and provide strong strokes. The oarlocks are also designed to prevent loss of the oar should you loosen your grip or simply wish to rest. Achilles looks after you!

There are many styles of Achilles Dinghies to suit individual needs. A variety of styles with standard equipment from which to choose according to your personal requirements, budget and number of occupants, and methods of transportation pose no barrier to Achilles in providing you with the inflatable boat best suited to your needs



LIFELINES: Attached with states steel "D" rings fastened in molded rubber.

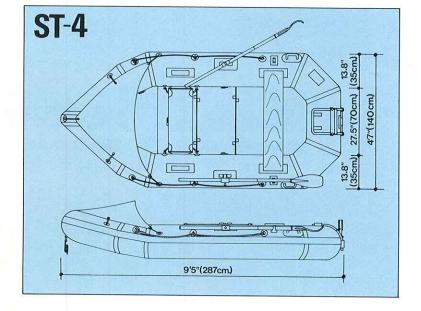
OAR STOPPERS: For addi-

tional oar support when not in use.

TOWING STAINLESS STEEL "D" RING: Fastened in molded rubber with nylon reinforced for stronger and safer towing ability.

Painter line included.

TO RUBBING STRAKE: Extra wide, thick molded rubber for protection. Bright yellow color for safety. OUTBOARD MOUNTING BRACKET. Nylon coated steel and



IZ STERN LIFTING HANDLES: For easier lifting and carrying.

IE WOODEN HIGH COMPRESSION BELLOWS PUMP (L-2): For quick inflation.

IN HEAVY DUTY NYLON SEA BAG: For stowing





Air tight one-way valve for quick inflation and deflation.

- REPAIR KIT
- INSTRUCTION MANUAL



- PRESSURE GAUGE (G-1)
- CARRYING BAG FOR FLOORBOARDS







ACHILLES DINGHIES

MAN AND WATER-ENRICHING THE EXPERIENCE

Each boat has its own individuality just as different water conditions show individual characteristics.

Choose the dinghy most suited to your purpose from the extensive Achilles range.



ST-22/3-MAN SUPER DELUXE DINGHY

Length	8'4" (254 cm.) Inflated
Beam	4'1" (125 cm.) Inflated
Tube Diameter	11.8" (30 cm.)
Weight	46 lbs. (21kg.)
Loading Capacity	550 lbs. (250kg.)
Maximum Hp.	4 Standard shaft engine
No. of Air Chambers	2



ST-4 4-MAN SUPER DELUXE DINGHY

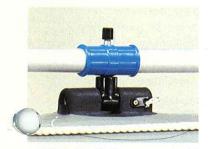
Length	9'5" (287 cm.) Inflated
Beam	4'7" (140 cm.) Inflated
Tube	13.8" (35 cm.)
Weight	64 lbs. (29 kg.)
Loading Capacity	792 lbs. (360 kg.)
Maximum Hp.	4 Standard shaft engine
No. of Air Chambers	



ST-5 5/6-MAN SUPER DELUXE DINGHY

Length	10'4" (315 cm.) Inflated
Beam	4'9" (145 cm.) Inflated
Tube Diameter	13.8" (35 cm.)
Weight	68 lbs. (31 kg.)
Loading Capacity	1,188 lbs. (540 kg.)
Maximum Hp.	4 Standard shaft engine
No. of Air Chambers	3





Achilles now features our special locking oarlock and oar which aid in easier, smoother rowing strokes, greater maneuverability, and eliminates the old problem of oars over board.

STANDARD EQUIPMENT

- Towing Stainless Steel D-Ring and Painter
- Removable Bowdodger Cleats for Bowdodger

- Cleats for Bowdouger
 Wooden Seat
 Wooden Seat Fitting with Velcro
 Inflatable Thwart
 Inflatable Thwart Fitting Points

- Inflatable Thwart Fitting Points
 Lifelines
 Rubbing Strake
 Lifting Handles (for ST-5 and ST-4)
 Varnished Marine Plywood Floorboards
 Outboard Mounting Bracket with Beckets
- Oar StoppersSpecial Locktype Oarlocks

- · Aluminum and Plastic Collapsible Oars

 - D-2 Oars (for ST-5 and ST-4) length 54.3" (138 cm) D-1 Oars (for ST-2) length 50.4" (128 cm)
- Standard Equipment
- Wooden High Compression Bellows Pump (L-2)
 Heavy Duty Nylon Sea Bag
 Repair Kit

- Instruction Manual

OPTIONAL ACCESSORIES

- Pressure Gauge (G-1)Carrying Bag for Floorboards





DT-2 2/3-MAN DELUXE DINGHY

Length	8'4" (254 cm.) Inflated
Beam	4'1" (125 cm.) Inflated
Tube Diameter	11.8" (30 cm.)
Weight	44 lbs. (20 kg.)
Loading Capacity	550 lbs. (250 kg.)
Maximum Hp.	4 Standard shaft engine
No. of Air Chambers	2

DT-4 and DT-2 available in Coral Red Color.

DT-4 4-MAN DELUXE DINGHY

Length	9'5" (287 cm.) Inflated
Beam	4'7" (140 cm.) Inflated 5
Tube Diameter	13.8" (35 cm.)
Weight	62 lbs. (28 kg.)
Loading Capacity	792 lbs. (360 kg.)
Maximum Hp.	4 Standard shaft engine
No. of Air Chambers	3

STANDARD EQUIPMENT

- Towing Stainless Steel D-ring and Painter
 Removable Bowdodger
 Cleats for Bowdodger
 Wooden Seats

- Wooden Seat Fitting with Velcro

- Wooden Seat Fitting with Velcro
 Lifelines
 Rubbing Strake
 Lifting Handles (For DT-4)
 Varnished Marine Plywood Floorboards
 Outboard Mounting Bracket with Beckets
 Oar Stoppers
 Special Locktype Oarlocks
 Aluminum and Plastic Collapsible Oars

- sible Oars



THE ACHILLES DINGHY AND MORE IS THE ACHILLES SPORT DINGHY

With the performance of a sportboat, and the convenience of an inflat-able dinghy, the Achilles Sport Dinghy is the answer for many. The two-in-one Sport Dinghy provides the functions of the inflatable Dinghy with the addition of the excitement of a sportboat.



2-MAN SPORT DINGHY

Length	9'2" (280 cm.) Inflated
Beam	4'1" (125 cm.) Inflated
Tube Diameter	12.6" (32 cm.)
Weight	w/FL 55 lbs. (25 kg.) w/o FL 40 lbs. (18 kg.)
Loading Capacity	550 lbs. (250 kg.)
Maximum Hp. Standard shaft engine	w/Floorboards 6.0
	w/o Floorboards 5.0
No. of Air Chambers	2



4-MAN SPORT DINGHY

(Without hoorboards and all keel)	(with hoorboards and air keel)
Length	10'2" (310 cm.) Inflated
Beam	4'7" (140 cm.) Inflated
Tube Diameter	13.8" (35 cm.)
Weight	w/FL 66 lbs. (30 kg.) w/o FL 48 lbs. (22 kg.)
Loading Capacity	792 lbs. (360 kg.)
Maximum Hp.	w/Floorboards 8
Standard shaft engine	w/o Floorboards 6.0
No of Air Chambers	3

D-2 Oars (For DT-4) Length: 54.3" (138 cm.) D-1 Oars (For DT-2)

Length: 50.4" (128 cm.)

- Wooden High Compression Bellows Pump (L-2)
 Heavy Duty Nylon Sea Bag
- Repair Kit
- Instruction Manual



OPTIONAL ACCESSORIES

Pressure Gauge (G-1)Carrying Bag for Floorboards

- STANDARD EQUIPMENT
- Towing Stainless Steel D-Ring and Painter

Easy inflation and assembly
 Enough rigidity and super comfort
 Double flooring and double safety

- Removable Bowdodger
- Cleats for Bowdodger
- Wooden Seat
- Wooden Seat Fitting with Velcro
- Inflatable Thwart
- Inflatable Thwart Fitting Points
- Lifelines
- Rubbing Strake Lifting Handles (For SPD-4FL and SPD-4)
- Varnished Marine Plywood Floor-boards (For SPD-2FL and SPD-
- Wooden Transom
- Oar Stoppers
- Air Keel (For SPD-4FL/2FL) Special Locktype Oarlocks
- Standard

Aluminum and Plastic Collapsi-

D-2 Oars (For SPD-4FL/4) Length:

D-1 Oars (For SPD-2FL/2) Length:

Wooden High Compression Bel-

Heavy Duty Nylon Sea Bag

ble Oars

54.3" (138 cm.)

50.4" (128 cm.)

lows Pump (L-2)

Instruction Manual

Repair Kit

No. of Air Chambers 3

OPTIONAL ACCESSORIES

Pressure Gauge (G-1)

Carrying Bag for Floorboards

Inflatable Air Cushion (For SPD-2/4)



Achilles now features our special locking oarlock and oar which aid in eaiser, smoother rowing strokes, greater maneuverability, and eliminates the old problem of oars over board.

SAFETY SUGGESTIONS

Accidents on water can happen unexpectedly. It is your responsibility to carry a life preserver whenever on water, whether required by law or not. The Federal government and some local governments have laws requiring readily accessible life preservers, ring buoys or other devices for each person on board. Be sure to check the federal or your local agency for boating safety and life preserving requirements before using these boats. General instructions for care and inflation of Achilles inflatables-inflate with foot or hand pump, do not use gas station or high pressure pumps. For maximum air pressure for rubber boat: please refer to instruction manual. Store in cool, dry and dark place after deflation and cleaning.

Limited Warranty

You will find a warranty certificate and return post registration card included with your Achilles Inflatable Craft. Please fill in the required details and send the registrati card to Achilles Inflatable Craft, Division of Kohkoku USA Inc. within 15 days of purchase. Do not forget to mention the hull identification number of your craft.

- Due to construction of these crafts, weights and dimensions given are nominal and may vary slightly.
- The specifications of craft, equipment and accessories may change without notice.

 All other express statutory and implied warranties, including, without limitation, all implied warranties of merchantability, are hereby disclaimed.

Achilles ACHILLES INFLATABLE CRAFT

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KOHKOKU USA, INC.

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Manufacturer and Parent Company

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AUTHORIZED DEALERS ADDRESS



Inflatable Boat Association