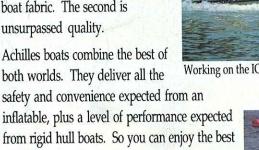


chilles Inflatable Boats are found at work and play around the world. Their quality and dependability make them the first choice of marine researchers, rescue teams, commercial fishermen, professional divers and marine contractors everywhere. These professionals know they cannot find a better designed, better constructed or better performing inflatable. And the Achilles boats that must meet their high expectations for safety, durability and performance, are the same ones we make for recreational boaters.

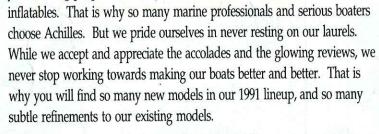
At work for private industry

At Achilles, every boat we build is designed to be the best in its class. From our smallest dinghy to our largest workboat, each boat is individually designed and equipped to fill a specific boating need. There are only two elements common to every Achilles boat. The first is our Hypalon®reinforced material, because we are convinced — and our experience has shown — that this is the toughest, most durable inflatable



inflatable, plus a level of performance expected of boating — skiing, diving, sportboating, fishing — without the rest of boating transporting, launching, storage, trailers.

Achilles boats have proven themselves over the years among people who really know



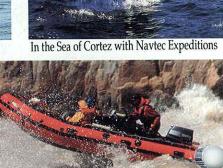
Continually improving the best — that is the Achilles commitment to boaters everywhere.



Assisting marine research



Working on the IOGP racing circuit



Sportboating on the Colorado River



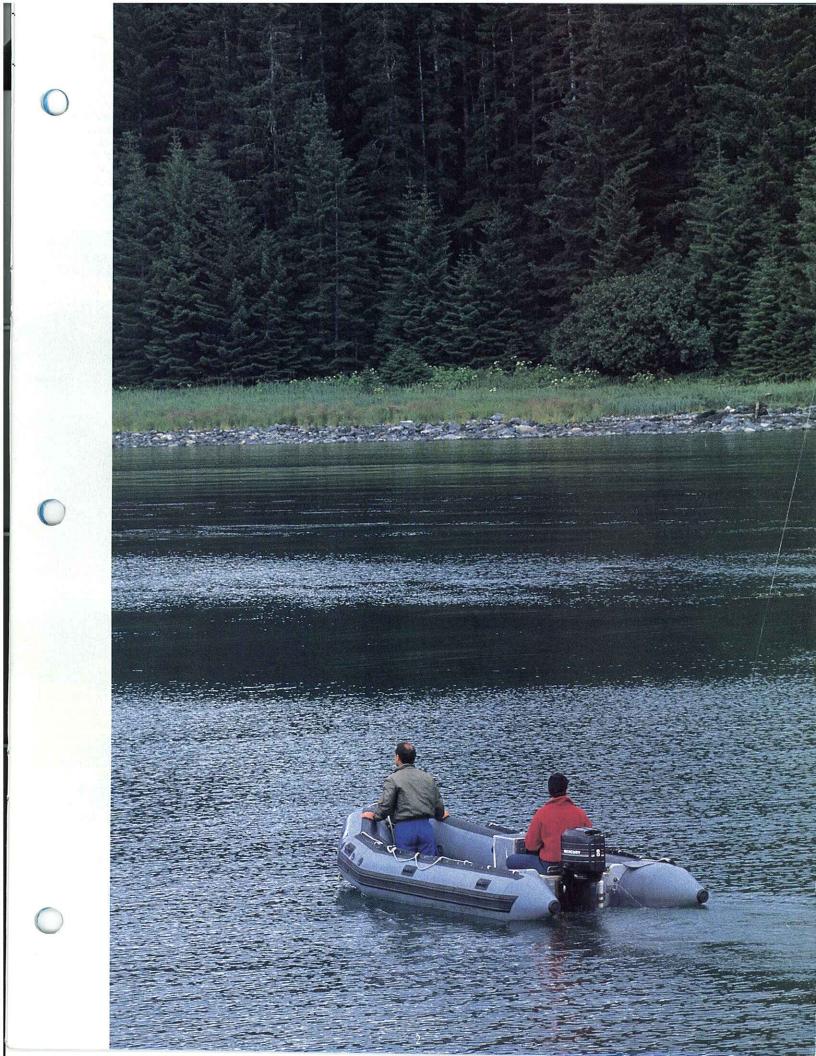
Racing in Europe



Close encounter with a gray whale



Fighting the rapids



"You will not find a better inflatable boat than Achilles." We make this statement with confidence because the proof is in the unsurpassed design and features of every Achilles boat. All our boats are individually designed to be the best they can be. This means you will find custom features on every one, and not

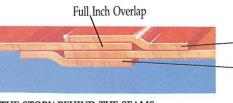
standard production line features that may be fine for some, but not ideal for others. You will also find more standard features on Achilles boats. Add in the best inflatable boat fabric in the industry, and you'll see why we are so confident that the quality of our boats is the finest in the industry. This is why we urge comparisons with other inflatable boats, and why we back all our boats with a strong warranty

Heavy-duty Nylon or Polyester core Two layers of Neoprene®

Hypalon® exterior

for toughness

for unsurpassed air retention



THE STORY BEHIND THE SEAMS

Seam construction on an inflatable is as important as fabric. If a seam fails, having the best fabric doesn't help. So Achilles takes the most meticulous steps in the industry to insure the strongest seam construction, and backs them up with a full five-year warranty. We overlap all our seams a full inch and reinforce them with tape inside and out to insure safety. Some manufacturers join seams end-to-end with no overlap, and others use only outside seam tape.



VALVES THAT CHECK THEMSELVES The valves on all Achilles boats are semi-recessed and double-capped for safety. These one-way "check" valves allow for fast inflation while making it impossible for air to escape. Completely non-corrosive, they also make deflation a breeze when the valves are removed.



FABRIC PROVEN TO LAST AND LAST The fabric is the single most important factor in an

The fabric is the single most important factor in an inflatable boat and no one makes a tougher, more durable fabric than Achilles. All Achilles boats are made with Hypalon®reinforced fabric. Hypalon®, developed by DuPont, has proven to be the single developed by DuPont, has proven to be the single best agent for resisting damage to inflatable best agent for resisting damage to inflatabl

result is a multi-layered fabric that not only holds air longer, but also lasts longer. Achilles fabric has proven itself over the years under all types of conditions around the world. Although new fabric formulations are constantly being introduced in the

inflatable boat industry, non have proven themselves to be as reliable as the Achilles Hypalon/Neoprene

combination has over time.

Outside Seam Tape

Inside Seam Tape

REMOVABLE BOW SPRAYDODGERS come standard with most Achilles boats.

FOOT PUMPS AND MAINTENANCE KITS are standard with every Achilles boat.

MULTI-PURPOSE "D" RINGS, CARRY HANDLES, TOWING RINGS, SAFETY LINES, PAINTER LINES, SEATSthe list of extra features for Achilles boats goes on and on. No other inflatable boats offer more standard features.



Roll-Up Inflatable

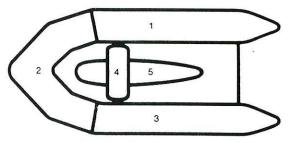
Achilles boats offer more floor options since the requirements Achilles boats offer more floor options since the requirements of every boat are different. Aluminum, wood, roll-up, inflatable, fiberglass rigid hull inflatable boat floors should fit the major functions the boat is designed to perform. That is why Achilles offers more floor options. We designed our advanced, self-locking floor systems to go in quickly and easily, and to provide a sturdy, rigid floor for comfortable boating. Our aluminum and wood floorboards lock into place and are secured with stringers for extra safety. Our roll-up and inflatable floor models offer the ultimate in convenience and portability. Our rigid hull boats provide unsurpassed maneuverability. Like every Achilles design feature, our floors are engineered to make each boat the best it can be.

FIVE YEAR WARRANTY ON FABRIC AND SEAMS

We back our claim to having the best fabric and construction with a strong warranty commitment.



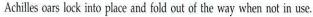
The Achilles bulkhead baffle system keeps air chambers completely sealed from one another for safety. It also features a flexible cone design which works to equalize the pressure between compartments, so air pressure is as consistent as possible all around the boat.



MORE AIR CHAMBERS MEAN MORE SAFETY

In direct comparisons with competing models, you'll see that Achilles boats usually have at least one more air chamber. Not only is this an obvious safety feature, it also increases buoyancy and loading capacity of Achilles boats. Just another extra step Achilles takes to produce the world's best inflatables.







R OAR SYSTEM IS THE SOLUTION

ally all Achilles boats come equipped with the most advanced oar system in the industry. One we invented and perfected. This fold-down, locking system keeps oars securely alongside the buoyancy tubes when not in use. This keeps them from flopping around when the boat is moving and out-of-the-way during boarding. Our two-piece aluminum oars lock in place for rowing which eliminates the possibility of losing an oar overboard. Most of our boats also come fully-equipped with the ideal seat or seats to make rowing any Achilles as easy as possible.





DESIGNS THAT INSURE STABILITY AND PERFORMANCE

Every Achilles boat is custom-designed through our advanced CAD (Computer-aided-Design) system to insure the optimum ratios among length, beam, tube diameter and load capacity. This means Achilles boats are produced in the ideal proportion to insure the best stability and performance. Every model, even within the same series, is different. This is not the case with some manufacturers who produce standard tube diameters and features for a number of different models.

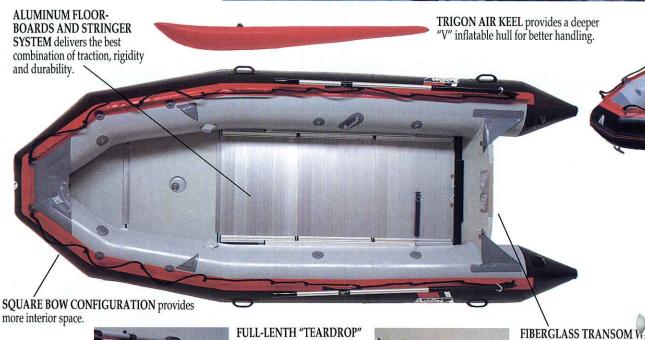
These "top-of-the-line" models continue to set the standard for inflatable sportboats. Built for high performance with deep "V" trigon air keel hulls. Achilles SG boats offer a host of features designed to make any sportboating activity safe and comfortable as well as exciting. A roomy, square bow configura-tion provides room for extra gear, and an aluminum floor system delivers superior traction, rigidity and durability. So Achilles SG sportboats bring performance and practicality together for better water skiing, diving, fishing or all-around sportboating pleasure!



PROTECTIVE MOTOR CLAMP

PLATE for ultimate transom

strength and durability.

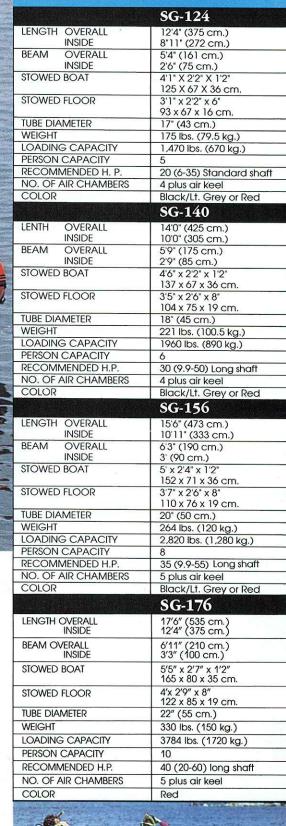


RUBBING STRAKE protects

the boat from scrapes and

abrasions.

SG



SG Series Standard features include: roomy square bow configuration; trigon air keel; aluminum self-locking floorboards with aluminum stringer system; fiberglass transom with protective motor clamp plate; fuel tank tie-downs; self-bailer value; full-length teardrop rubbing strake; fold-down locking oar system with two-piece break-down aluminum oars (except SG-156 & SG-176); bow carry handle; lift & carry handles; towing bridel; high-speed helmsman grip; life lines; full-length splash guard; snap-down transom splash guard; removable bow spraydodger; bow holdall fitting points; bow deck fitting points; cushion seat fitting points; large, non-corrosive check valves; large, high-volume foot pump; double carry bag system; deluxe maintenance kit.

SG-124

SG-140

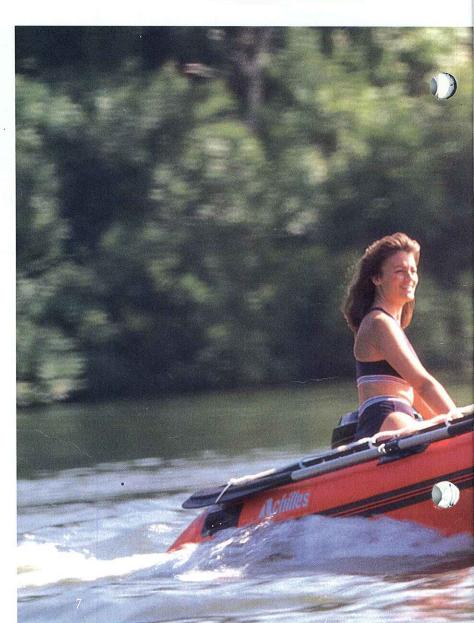
DEEP "V" TRIGON AIR KEEL for superior handling.



Our SD sportboat models are so popular because they are versatile enough to handle virtually any boating need. Their roominess and stability make them a favorite with divers and fishermen while their performance and maneuverability make them popular with recreational boaters of all types.

No comparable inflatable offers a more complete range of standard features.

So, if you're looking for an inflatable that does everything, you need the one that has everything - the Achilles SD Sportboat.

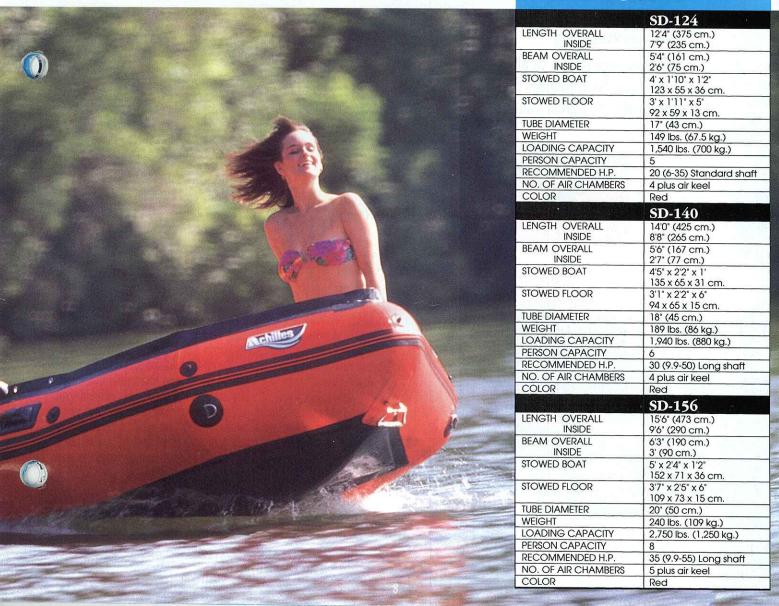




SD Series Standard features include: trigon air keel; non-skid, self-locking wood floorboards with aluminum stringer system; fiberglass transom with protective motor clamp plate; fuel tank tie-downs; self-bailer valve; full-length rubbing strake; fold-down locking oar system with two-piece breakdown aluminum oars & oar holders (except 156); bow carry handle; lift & carry handles;

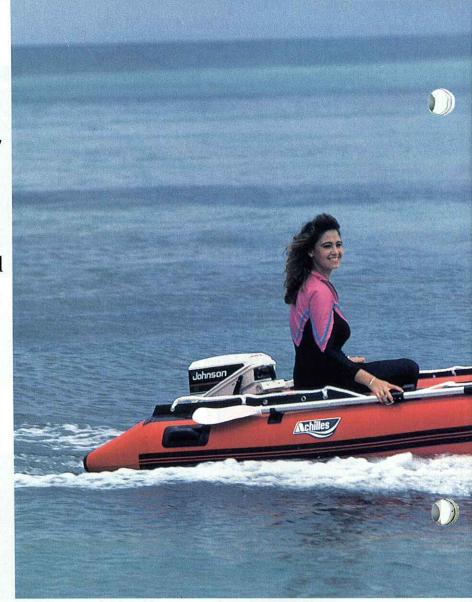
towing bridle; high-speed helmsman grip; life lines; full-length splash guard; snap-down transom splash guard; removable bow spraydodger; bow holdall fitting points; bow deck fitting points; cushion seat fitting points; large, non-corrosive check valves; high-volume foot pump; double-carry bag system; deluxe maintenance kit.

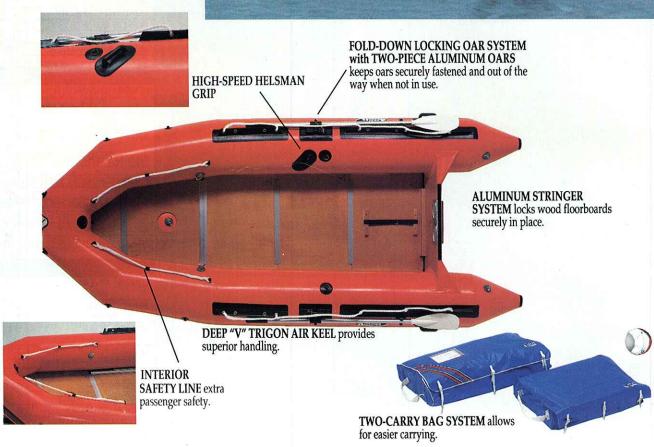
SD



Our SE boats are built to be the most convenient, full-size inflatable sportboats on the market. Their square bow configuration allows for more interior space without increasing overall length, an important advantage for a tender or family fun boat. They are light-weight for maximum portability while still providing the unsurpassed strength provided by our Hypalon®-reinforced polyester fabric. With two carry bags, one person can easily take these boats anywhere, but once inflated each SE boat carries over four people and handles loads over 1,000 pounds. On the water, the performance is still vintage Achilles with superb sportboat handling and maneuverability.

Either as large tender or allaround fun boat, Achilles SE Sportboats are a great value.





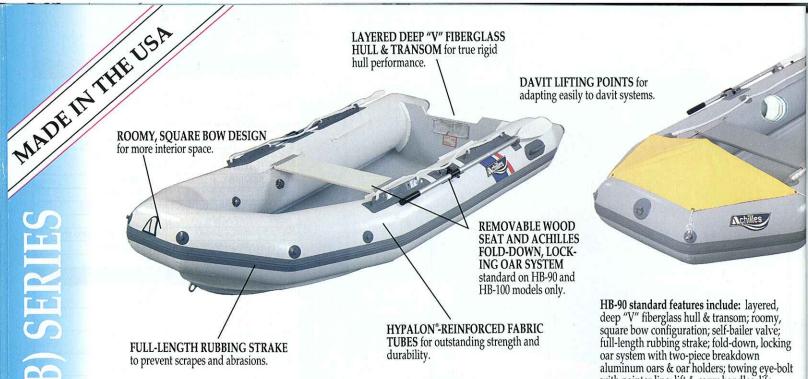
SE

	SE-11				
LENGTHOVERALL					
INSIDE	11' 2" (340 cm.) 7' 11" (242 cm.)				
BEAM OVERALL	5' 0" (152 cm.)				
INSIDE	2' 4" (72 cm.)				
STOWED BOAT	3' 9" x 2' x 1'				
According to the second	115 x 60 x 30 cm.				
STOWED FLOOR	3' 1" x 1' 11" x 4"				
	94 x 59 x 11 cm.				
TUBE DIAMETER	16" (40 cm.)				
WEIGHT	105 lbs. (48 kg.)				
LOADING CAPACITY	1122 lbs. (510 kg.)				
PERSON CAPACITY	4				
RECOMMENDED H.P.	9.9 (4-20) Standard shaft				
NO. OF AIR CHAMBERS					
	4 plus air keel				
COLOR	Red				
	SE-12				
LENGTHOVERALL	12' 0" (365 cm.)				
INSIDE	8' 10" (268 cm.)				
BEAM OVERALL	5' 3" (160 cm.)				
INSIDE	2' 6" (76 cm.)				
STOWED BOAT	4' 2" x 2' x 1'				
	128 x 60 x 30 cm.				
STOWED FLOOR	3' 1" x 2' 2" x 5.5"				
	94 x 65 x 14 cm.				
TUBE DIAMETER	17" (42 cm.)				
WEIGHT	128 lbs. (58 kg.)				
LOADING CAPACITY	1386 lbs. (630 kg.)				
PERSON CAPACITY	5				
RECOMMENDED H.P.	15 (4-25) Standard shaft				
NO. OF AIR CHAMBERS	4 plus air keel				
COLOR	Red				
	SE-13				
LENGTHOVERALL	13' 2" (400 cm.)				
INSIDE	9' 4" (284 cm.)				
BEAM OVERALL	5' 9" (175 cm.)				
INSIDE	2' 9" (85 cm.)				
STOWED BOAT	4' 3" x 2' x 1' 2"				
	130 x 61 x 35 cm.				
STOWED FLOOR	3' 5" X 2' 4" X 6"				
TUDE DIALATED	105 x 72 x 15 cm.				
TUBE DIAMETER	18" (45 cm.)				
WEIGHT	158 lbs. (72 kg.)				
LOADING CAPACITY	1760 lbs. (800 kg.)				
PERSON CAPACITY	6				
RECOMMENDED H. P.	20 (6-35) Standard shaft				
NO. OF AIR CHAMBERS	4 plus air keel				
COLOR	Red				



SE Series Standard features include: roomy, square bow configuration; trigon air keel; self-locking wood floorboards with aluminum stringer system; fixed wood transom with protective motor clamp plate; fuel tank tie-downs; self-bailer valve; full-length rubbing strake; fold-down locking oar system with two-piece breakdown aluminum oars & oar holders; bow carry handle; lift & carry handles; high-speed helmsman grip; life lines; side-tube lacing cuff/splash guard; transom splash guard; removable bow spraydodger; cushion seat fitting points; large, non-corrosive check valves; high-volume foot pump; double-carry bag system; deluxe maintenance kit.

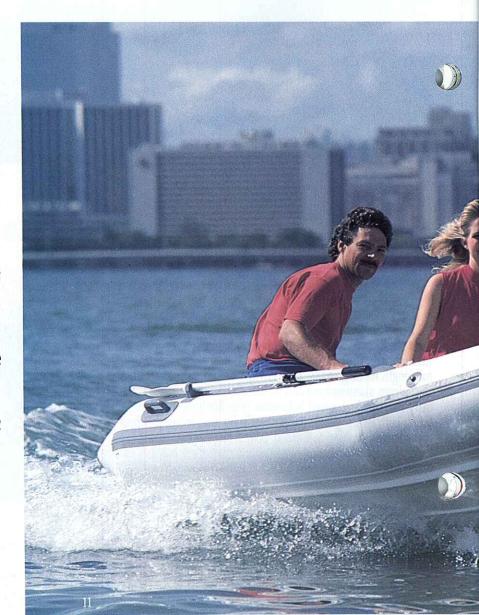




The best of both worlds! The "Made-in-the-USA" Achilles HB series combines the safety, stability and portability of an inflatable with the performance of a deep "V" rigid hull boat.

to prevent scrapes and abrasions.

Achilles continues to break new ground in hard-bottom inflatable boat technology at our new factory in Washington State, which is dedicated solely to the design, testing and manufacture of rigid hull inflatables. Achilles now produces five exciting HB models, including the HB-90, HB-100 and HB-110 which make sporty tenders for any boat. All Achilles HB boats feature the same Hypalon®-reinforced fabric tubes as our regular inflatables.



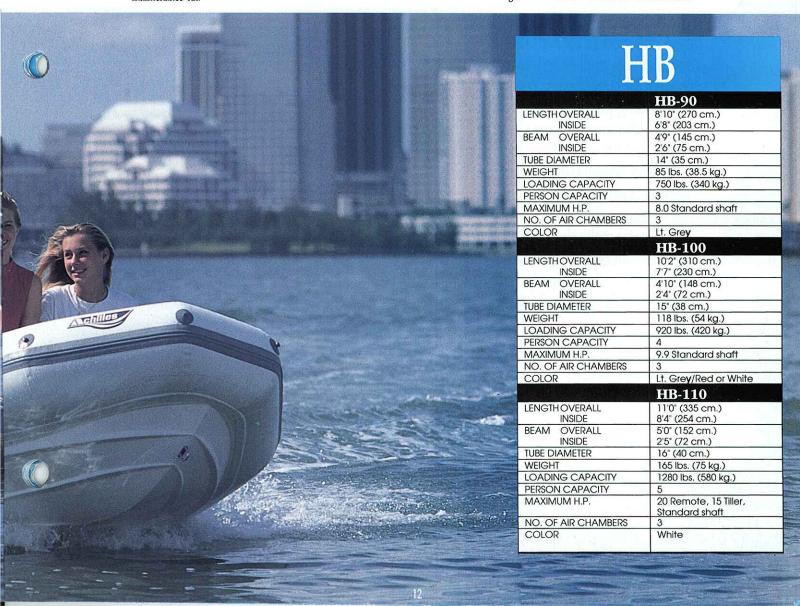
with painter line; lift & carry handles; life lines; removable wood rowing seat; removable bow spraydodger; large noncorrosive check valves; high-volume foot pump; deluxe maintenance kit.

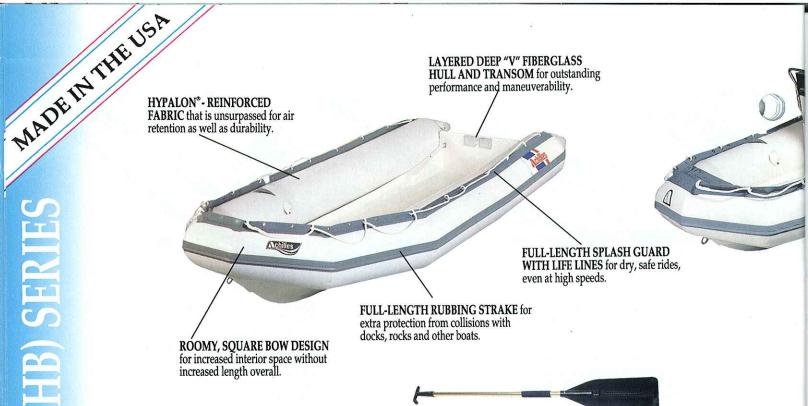


HB-100 standard features include: layered, deep "V" fiberglass hull & transom; roomy, square bow configuration; davit lifting points; bailer plug; full-length rubbing strake; fold-down locking oar system with two-piece breakdown aluminum oars & oar holders; towing eye-bolt with painter line; lift & carry handles; lacing cuff with life lines; removable wood rowing seat; removable bow spraydodger; large, non-corrosive check valves; high-volume foot pump; deluxe maintenance kit.

HB-110 standard features include: layered, deep "V" fiberglass hull & transom; roomy, square bow configuration; davit lifting points; bailer plug; full-length rubbing strake; paddle & paddle straps; towing eye-bolt with painter line; lacing cuff with life lines; large, non-corrosive check valves; high-volume foot pump; deluxe maintenance kit.

Seat and steering system shown are options offered by Achilles. See pages 29-30 for the full range of accessories available for Achilles boats.





PADDLE AND PADDLE STRAPS are standard for HB-110, HB-124 and HB-140.

The Achilles HB-124 and HB-140 rigid hull models are sensational sportboats as well as terrific tenders for larger boats. Their outstanding performance, combined with their roominess, make them great for waterskiing, diving or just speedboating. Their stability, carrying capacities and fabric tubes (which won't mar other boats) make them unsurpassed tenders. Both are made in the USA and promise to be the class of the rigid hull market in 1992!

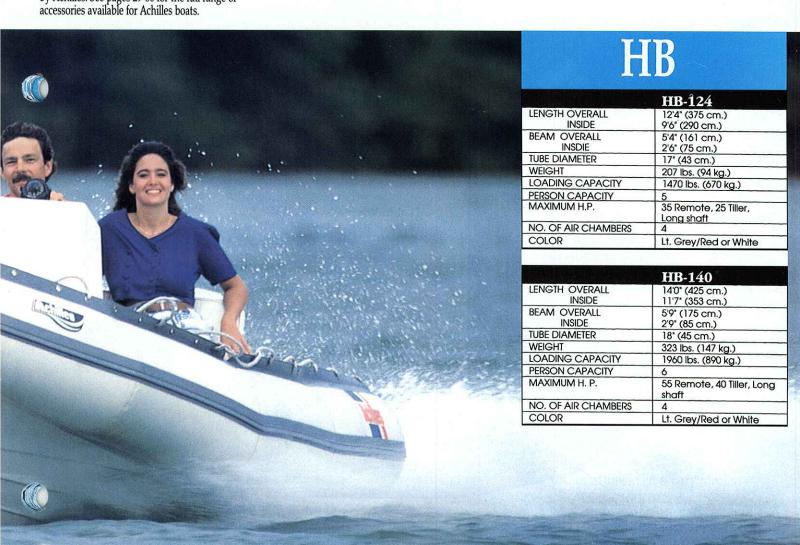






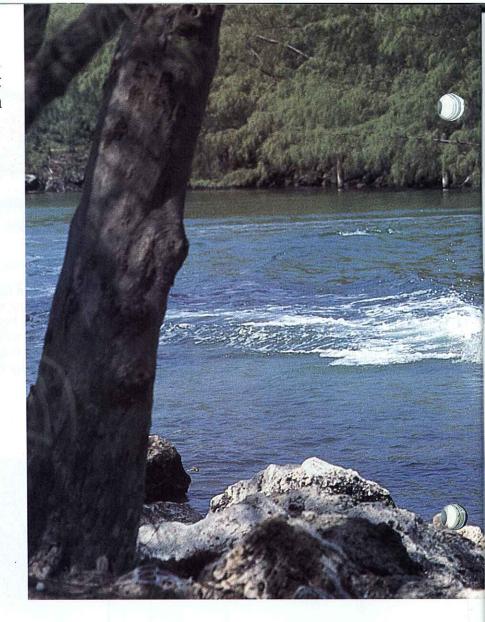
HB-124 Standard features include: layered, deep "V" fiber-glass hull & transom; roomy, square bow configuration; davit lifting points; bailer plug; full-length rubbing strake; paddle & paddle straps; towing eye-bolt with painter line; full-length splash guard with life lines; bow deck fitting points; large, non-corrosive check valves; high-volume, large foot pump; deluxe maintenance kit.

Seat and console shown are options offered by Achilles. See pages 29-30 for the full range of accessories available for Achilles boats. HB-140 Standard features include: layered, deep "V" fiberglass hull & transom; roomy, square bow configuration; davit lifting points; bailer plugs; full-length rubbing strake; paddle & paddle straps; towing eye-bolt with painter line; full-length splash guard with life lines; bow deck fitting points; large, non-corrosive check valves; high-volume, large foot pump; deluxe maintenance kit.

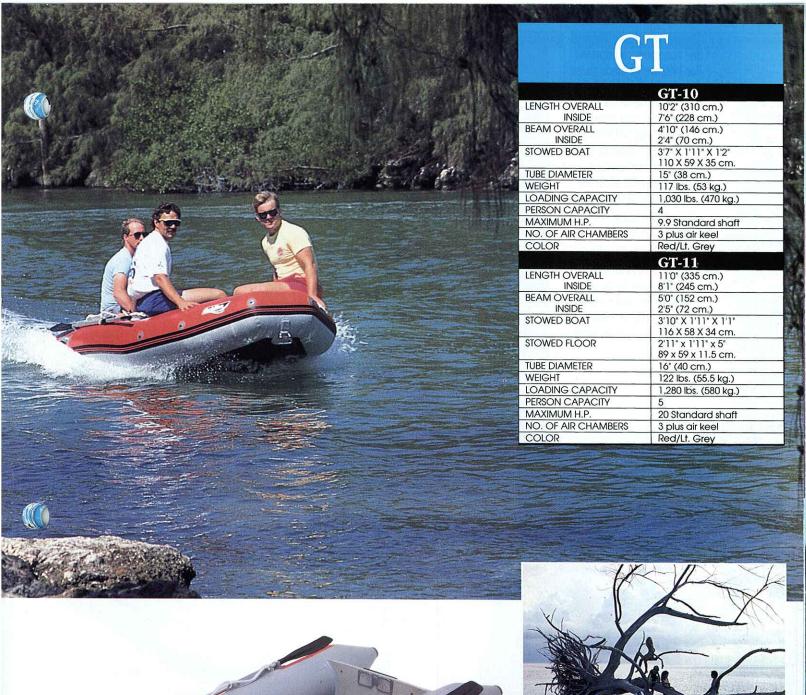


The luxury tender that's much more than a tender! In addition to being roomy, reliable support boats, GT boats are packed with our top sportboat features, like aluminum floorboards, making them as fun as they are practical. So these sport tenders are as exciting as they look with their distinctive red and light grey color combination.

When you compare features with other inflatables this size, you'll see that our GRAND Tenders really live up to their name.











GT Standard features include: roomy, square bow configuration; trigon air keel; self-locking aluminum floorboards with aluminum stringer system; fiberglass transom with protective motor clamp plate; self-bailer valve; full-length rubbing strake; fold-down locking oar system with two-piece breakdown aluminum oars &

oar holders; bow carry handle; lift & carry handles; high-speed helmsman grip; life lines; side-tube lacing cuff/splash guard; removable bow spraydodger; inflatable rowing thwart seat; large, non-corrosive check valves; high-volume foot pump; double-carry bag system; deluxe maintenance kit.

Our famous Sport Dinghy line continues to improve! For 1992 we've made these popular boats available in light grey and white (4AD only) for the first time. The SPD-4AD and SPD-5AD are the best values in their class with a square bow configuration to allow for more interior space than other inflatables of the same overall length.

Achilles Sports Dinghies have been proven reliable over the years by people whose safety and comfort depend on them. Now they are even better than ever!

FRONT INFLATABLE

		SPD-4AD
	LENGTH OVERALL	9'8" (295 cm.)
	INSIDE	6'10" (208 cm.)
	BEAM OVERALL	4'10" (148 cm.)
	INSIDE	2'4" (72 cm.)
	STOWED BOAT	3'10" x 1'10" x 1'1"
		116 x 55 x 32 cm.
	TUBE DIAMETER	15" (38 cm.)
	WEIGHT	87 lbs. (39.5 kg.)
	LOADING CAPACITY	946 lbs. (430 kg.)
	PERSON CAPACITY	4
A SE	MAXIMUM H.P.	9.9 Standard shaft
	NO. OF AIR CHAMBERS	3 plus air keel
	COLOR	Blue, Lt. Grey or Whit

	SPD-5AD					
LENGTH OVERALL	10'8" (325 cm.)					
INSIDE	7'7" (231 cm.)					
BEAM OVERALL	4'11" (150 cm.)					
INSIDE	2'4" (72 cm.)					
STOWED BOAT	3'10" x 1'10" x 1'1" 117 x 55 x 33 cm.					
TUBE DIAMETER	15.4" (39 cm.)					
WEIGHT	108 lbs. (49 kg.)					
LOADING CAPACITY	1078 lbs. (490 kg.)					
PERSON CAPACITY	5					
RECOMM. H.P.	9.9 (4-15) Standard shaft					
NO. OF AIR CHAMBERS	3 plus air keel					
COLOR	Blue or Lt. Grey					





FULL-LENGTH RUBBING STRAKE provides protection from scrapes and abrasions.

REMOVABLE BOW SPRAYDODGER keeps gear dry.

ALUMINUM STRINGER SYSTEM to firmly secure locking wood floorboards in place.



CARRY HANDLES that make it easy to move inflated boats.

SPD-AD Standard features include: roomy, square bow configurations; air keel; self-locking floorboards with aluminum stringer system; fiberglass transom with protective motor clamp plate; self-bailer valve; full-length rubbing strake; fold-down locking oar system with two-piece breakdown aluminum oars & oar holders; lift & carry handles; bow carry handle; towing bridle; life lines; sidetube lacing cuff/splash guard; removable bow spraydodger; inflatable rowing thwart seat; slide-on wood seat; large, non-corrosive check valves; high-volume foot pump; carry bag; deluxe maintenance kit.

SPD-4AD

FIBERGLASS

longlasting

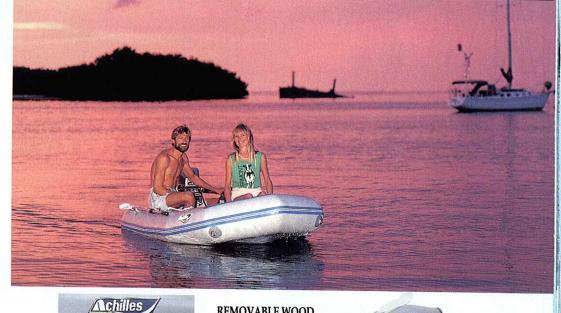
TRANSOM for

transom strength.

The brand new FL Series has been developed in response to demands for a more economical boat in the mold of the popular Achilles Sport Dinghies. With our new FL-3 and FL-4 boats, we've kept the quality intact with the same standards of fabric, design and performance all Achilles boats are famous for, while concentrating on the key features that have made our sporty tenders so popular over the years.

	FL-3			
LENGTH OVERALL	8'4" (255 cm.)			
INSIDE	5'7" (171 cm.)			
BEAM OVERALL	4'6" (137 cm.)			
INSIDE	2'2" (65 cm.)			
STOWED BOAT	3'4" x 1'10" x 11"			
Name of the last o	102 x 57 x 28 cm.			
TUBE DIAMETER ·	14.2" (36 cm.)			
WEIGHT	70 lbs. (32 kg.)			
LOADING CAPACITY	704 lbs. (320 kg.)			
PERSON CAPACITY	3			
MAXIMUM H.P.	6.0 Standard shaft			
NO. OF AIR CHAMBERS	2 plus air keel			
COLOR	Lt. Grey			

	FL-4				
LENGTH OVERALL	9'8" (295 cm.)				
INSIDE	6'7" (200 cm.)				
BEAM OVERALL	4'10" (148 cm.)				
INSIDE	2'4" (72 cm.)				
STOWED BOAT	3'7" X 1'10" X 1'				
	108 X 55 X 30 cm.				
TUBE DIAMETER	15" (38 cm.)				
WEIGHT	87 lbs. (39.5 kg.)				
LOADING CAPACITY	946 lbs. (430 kg.)				
PERSON CAPACITY	4				
MAXIMUM H.P.	8.0 Standard shaft				
NO. OF AIR CHAMBERS	3 plus air keel				
COLOR	Lt. Grey				





TOWING BRIDLE to make it easy to tow in the best possible manner.



PLASTIC STRINGER SYSTEM to secure locking wood floorboards in place.



FL Standard features include: air keel; self-locking floorboards with plastic stringer system; fixed wood transom with protective motor clamp plate; self-bailer valve; full-length rubbing strake; fold-down locking oar system with two-piece breakdown aluminum oars & oar holders; towing bridle; life lines; slide-on wood rowing seat; large, non-corrosive check valves; highvolume foot pump; carry bag; maintenance kit.





Proportionately larger tube diameters make these sport dinghies more compact without sacrificing load capacity. So they're dependable, hardworking tenders for small and medium-sized boats. Their larger tubes and multiple air chambers also make them exceptionally safe, stable boats that families can take anywhere. And their extra stability makes them great for fishing or hunting. This popular line features a new light grey color option for 1992.

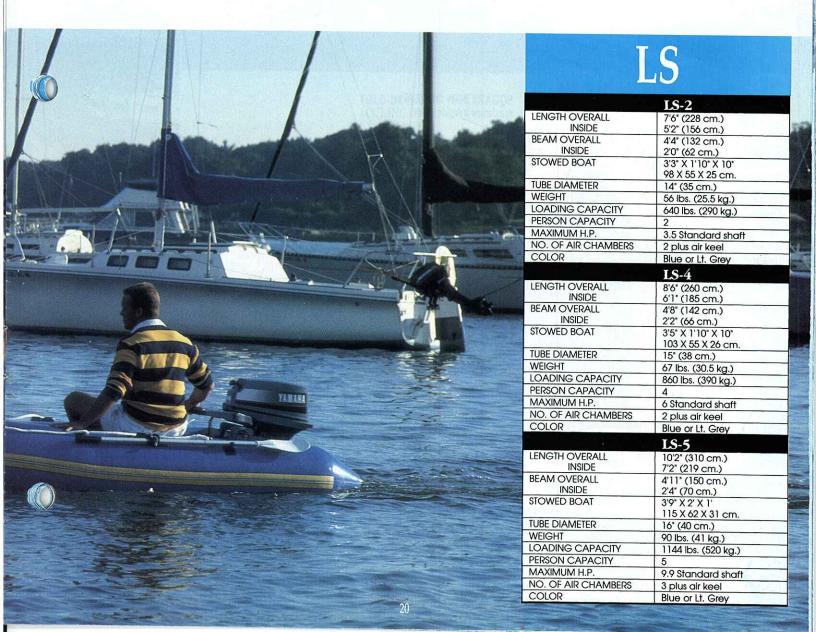
If you're looking for a safe, reliable and hard-working boat to use as a tender or family fun boat, look no further!





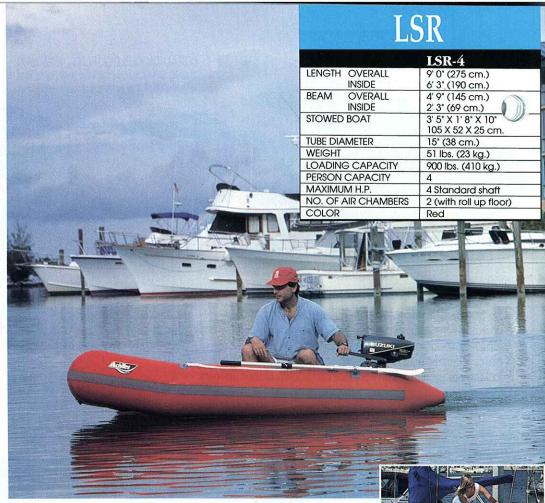
LS Standard features include: air keel; self-locking floorboards with plastic stringer system (aluminum stringer system for LS-5); fixed wood transom with protective motor clamp plate; self-bailer valve; full-length rubbing strake; fold-down locking oar system with two-piece breakdown aluminum oars

& oar holders; towing bridle; life lines; inflatable rowing thwart seat; large, non-corrosive check valves; high-volume foot pump; carry bag; maintenance kit.



Take the great features of our Light Sport boats, add the convenience of a rollup floor and you have our popular LSR series. We've answered the demand for a safe, practical and roomy tender for smaller boats where space is at a premium. We've also created the ideal boat for active families since LSR boats fold flat and fit easily in campers, trailers or even car trunks. These tough, compact models assemble and deflate in minutes and can't be beat for ease in storing or transporting.

If you're looking for a roomy, practical tender for your smaller power or sailboat, or for a safe family fun boat that goes anywhere easily, the LSR is for you!

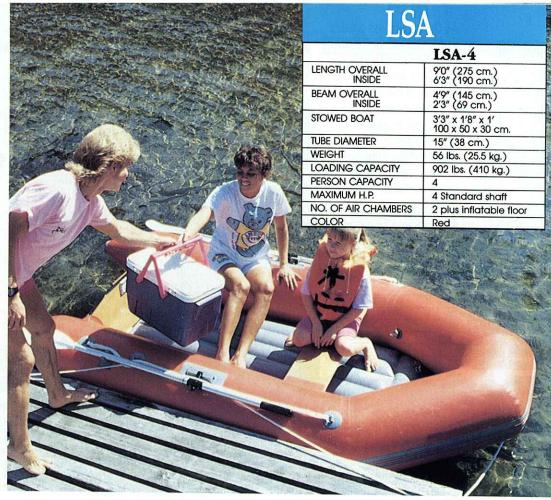




check valves; high-volume foot pump; carry bag; maintenance kit.

The New LSA-4 is a truly portable version of our popular LS Series. It is designed for those who want a safe comfortable boat which requires a minimum of storage space and transports as easily as possible. With its inflatable floor, this sturdy, 4-person boat meets those requirements, making it perfect for RV, camper and trailer owners, as well as owners of smaller boats.

This practical boat is made with a roomy bow configuration and has the same durable Hypalon®-reinforced fabric as our other boats. It offers all the same great features as other LS boats, but its inflatable floor makes it even easier to carry, assemble, transport or store virtually anywhere.





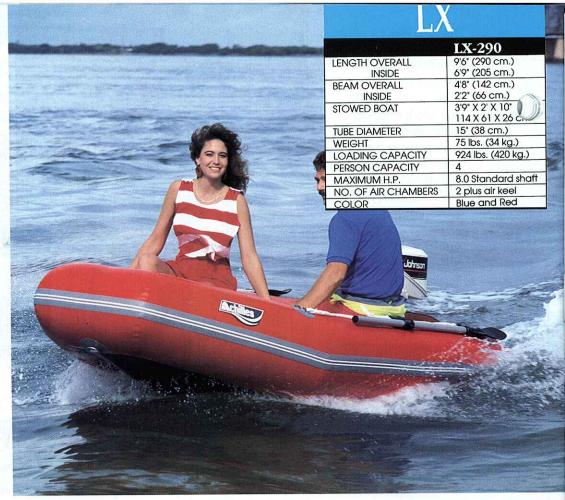


LSA Standard features include: removable inflatable floor, wood transom with protective motor clamp plate; self-bailer valve; rubbing strake; fold-down locking oar system with two-piece breakdown aluminum oars & oar holders; bow carry handle; life lines; fixed wood rowing seat; large, non-corrosive check valves; high-volume foot pump; carry bag; maintenance kit.

INFLATABLE FLOOR provides exceptional storage convenience.

All the quality and most of the features of the popular Light Sport (LS) series have been incorporated into this brand new, economical derivation of the line. In addition to Hypalon-reinforced fabric, it features the same basic square bow design, including air keel and floorboards, as LS boats.

A great value for those seeking a practical value in an inflatable for 1992.





TWO-PIECE OARS

as possible.

make rowing as simple

TRANSOM

protected by an

aluminum motor clamp plate.

Our LT-3DX answers the demand for economy and convenience in a tender that still provides peace-of-mind. Built tough with the same demanding safety requirements of all Achilles boats, this sturdy dinghy offers the convenience of a rollup, wood floor with the durability of a tough, Hypalon - reinforced fabric. Our smallest and most economical model, the LT-2, with fold-up wood floorboards, has the same tough fabric and offers the same limited, five-year warranty as all Achilles boats. Proof that we take quality seriously in all our boats.

Lightweight wonders that store virtually anywhere without sacrificing anything in terms of safety - LT boats are the best value you'll find in an economical dinghy.

BOW CARRY

HINGED WOOD

FLOOR that folds

up easily.

HANDLE for easy carrying of inflated

LT-2 LENGTH OVERALL 7'1" (215 cm.) 5'3" (159 cm.) INSIDE **BEAM OVERALL** 4'0" (120 cm.) 2'0" (60 cm.) INSIDE STOWED BOAT 2'7" X 1'6" X 9" 79 X 46 X 24 cm TUBE DIAMETER 12" (30 cm.) WEIGHT 36 lbs. (16.5 kg.) LOADING CAPACITY 550 lbs. (250 kg.) PERSON CAPACITY MAXIMUM H.P. 2 Standard shaft NO. OF AIR CHAMBERS COLOR Red LT-3DX 8'4" (255 cm.) 6'3" (191 cm.) LENGTH OVERALL INSIDE **BEAM OVERALL** 4'1" (125 cm.) INSIDE 2'0" (61 cm.) STOWED BOAT 3'2" X 1'6" X 1' 97 X 47 X 30 cm. TUBE DIAMETER 13" (32 cm.) 43 lbs. (19.5 kg.) WEIGHT LOADING CAPACITY 700 lbs. (320 kg.) PERSON CAPACITY Achilles MAXIMUM H.P. 3.5 Standard shaft NO. OF AIR CHAMBERS 2 (with roll up floor) Blue LT-3DX TWO "D" RING TOWING BRIDLES for easy, smooth towing. FIXED WOOD ROWING SEAT **FULL-LENGTH** for comfortable RUBBING STRAKE rowing. for extra protection. ROLLUP WOOD FLOOR for convenient set-up and storage.

Optional Motor

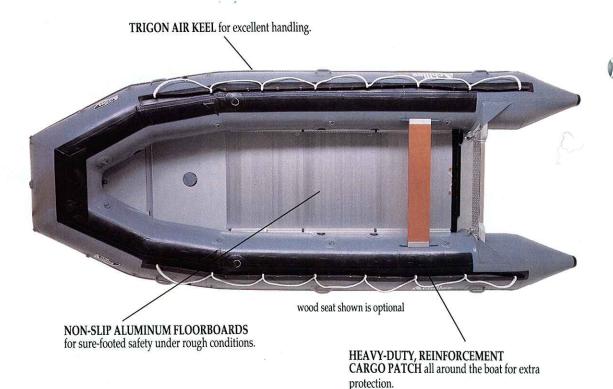
Mount for LT-2

FOLD-DOWN, LOCKING OAR SYSTEM AND TWO-PIECE ALUMINUM OARS make rowing a cinch.

MOTOR MOUNT for affixing outboard motor.

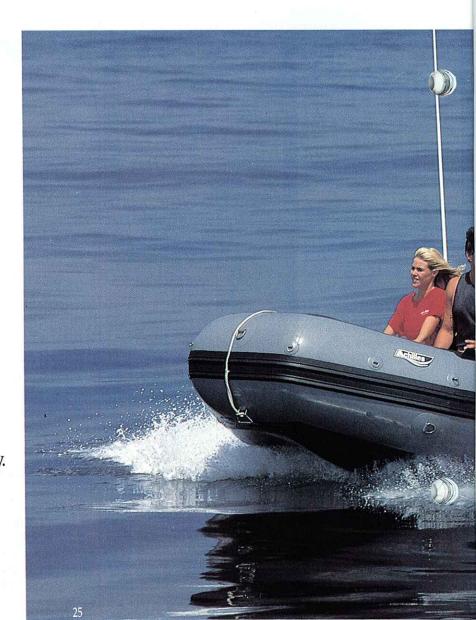
LT-2 Standard features include: fold-up wood floor; full-length rubbing strake; fold-down locking oar system with two-piece breakdown aluminum oars; bow carry handle; life lines; fixed wood rowing seat; large, non-corrosive check valves; high-volume foot pump; carry bag; maintenance kit.

LT-3DX Standard features include: rollup wood floor; motor mount; full-length rubbing strake; fold-down locking oar system with two-piece breakdown aluminum oars & oar holders; towing bridle; life lines; fixed wood rowing seat; large, non-corrosive check valves; high-volume foot pump; carry bag; maintenance kit.



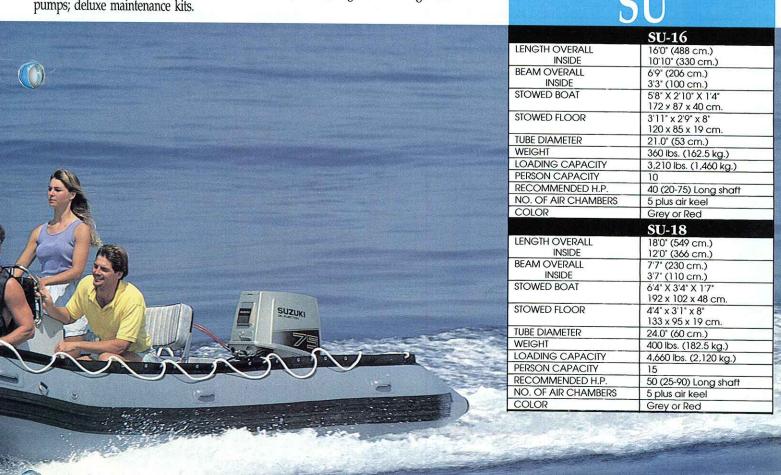
SU boats are built tough to work hard for rugged private and commercial use. They are made with an additional heavy-duty layer of 840-denier nylon fabric in a two-ply technique which results in a core fabric even stronger than a single base fabric of equal thickness. A number of exclusive features are built into these boats which combine to bring the advantages of an inflatable together with the demands of tough commercial marine use.

If your needs run to commercial or rugged personal use, choose the boats selected by commercial users and marine research groups the world over for their strength, durability and reliability.





Standard features include: roomier bow configuration; toughest double (840 denier each) nylon core fabric; trigon air keel; aluminum self-locking floorboards & stringers system; fiberglass transom with aluminum plate (exterior) & motor pad (interior); fuel tank tiedown; large self-bailer (duck bill type); extra-wide, heavy-duty, full-length teardrop rubbing strake, tie-down straps for paddles; bow carry handle; towing bridle; lift & carry handles; splash guard with life lines; heavy-duty reinforcement cargo wear patch all around; extra tie-down D-rings; large non-corrosive recessed valves; two (2) high-volume large foot pumps; deluxe maintenance kits.



RIVERBOATS

Achilles also produces a complete line of advanced riverboats with models for professional outfitters, serious river runners and recreational boaters. All loaded with features designed to help you get the most out of any whitewater experience, including a new self-bailing series with a lace-in inflatable floor. Call or write for the Achilles Riverboat catalog.

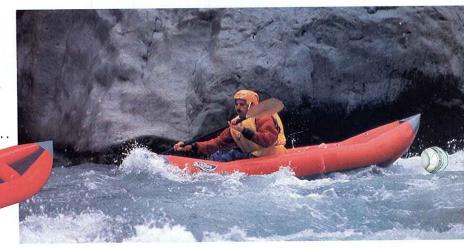


FOUL WEATHER GEAR

Good news for bad weather! Our growing line of stylish and technically advanced foul weather gear has more great products to choose from than ever before! All providing 100% waterproof protection and made with the latest fabric innovations, including a Hypalon*-reinforced fabric! Choose from traditional foul weather suits with chest-high trousers in both regular and lightweight versions, or new lightweight suits with waist-high pants for more comfortable protection. Also available are colorful all-weather jackets which look great anywhere! Call or write for the Achilles foul weather catalog.

INFLATABLE KAYAKS

The most fun you'll ever have in whitewater! Achilles' new two-man inflatable kayaks make it easy to get into whitewater boating or calm water paddle sports. Stable, maneuverable and forgiving, Achilles kayaks can handle challenging rapid, waves or holes. Made with Hypalon* for durability and a removable inflatable floor for comfort and extra bouyancy, they are lightweight and compact enough to be easily backpacked. Call or write for more information.



MODEL	LOA (INSIDE)	BOA (INSIDE)	TUBE DIA.	HP RATING	WEIGHT	LOAD CAP.	PERSON CAP.	TYPE OF FLRBDS.	TYPE OF TRANSOM	NO. AIR CHAMBERS	TYPE SEATING
SG Series	= Sport Grand	Pages 5-6			N RESULTAN					OTT THE END	OD WITO
SG-124	12'4" (8'11")	5'4" (2'6")	17"	20 (6-35)	175 lbs.	1470 lbs.	5	Alumi	FRP	4 + Air Keel	Optional
SG-140	14′0″ (10′0″)	5'9" (2'9")	18"	30 (9.9-50) Longshaft	221 lbs.	1960 lbs.	6	Alumi	FRP	4 + Air Keel	Optional
SG-156	15′6″ (10′11″)	6′3″ (3′0″)	20"	35 (9.9-55) Longshaft	264 lbs.	2820 lbs.	8	Alumi	FRP	5 + Air Keel	Optional
SG-176	17′6″ (12′4″)	6′11″ (3′3″)	22"	40 (20-60) Longshaft	330 lbs.	3784 lbs.	10	Alumi	FRP	5 + Air Keel	Optional
SD Series	= Sport Deluxe	Pages 7-8	W PROF	Longshan							
SD-124	12'4" (7'9")	5'4" (2'6")	17"	20 (6-35)	149 lbs.	1540 lbs.	-	NA		1	
SD-140	14'0" (8'8")	5'6" (2'7")	18"	30 (9.9-50) Longshaft	189 lbs.	1940 lbs.	6	Wood Wood	FRP FRP	4 + Air Keel 4 + Air Keel	Optional Optional
SD-156	15'6" (9'6")	6'3" (3'0")	20"	35 (9.9-55) Longshaft	240 lbs.	2750 lbs.	8	Wood	FRP	5 + Air Keel	Optional
SE Series =	Sport Econom	y Pages 9-1	0	Longonan	AND			NOTE PROPERTY.	COLUMN TO THE OWNER OF THE OWNER OWNER OF THE OWNER OW		
SE-11	11'2" (7'11")	5'0" (2'4")	16"	9.9 (4-20)	105 lbs.	1122 lbs.	4	Maria	1,11		
SE-12	12'0" (8'10")	5'3" (2'6")	17"	15 (4-25)	128 lbs.	1386 lbs.	5	Wood Wood	Wood	4 + Air Keel	Optional
SE-13	13'2" (9'4")	5'9" (2'9")	18"	20 (6-35)	158 lbs.	1760 lbs.	6	Wood	Wood	4 + Air Keel	Optional
HB Series =	Hard Bottom	Pages 11-14	-	20 (0 00)	100 103.	1700 103.	10	Iwood	Wood	4 + Air Keel	Optional
HB-90	8'10" (6'8")	4'9" (2'6")	14"	Max 8.0	85 lbs.	750 lbs	2	FDD	Tenn		
HB-100	10'2" (7'7")	4'10" (2'4")	15"	Max 9.9	118 lbs.	750 lbs. 920 lbs.	3	FRP	FRP	3	Wood
HB-110	11'0" (8'4")			I A CONTRACT OF CONTRACT		MAKE E		FRP	FRP	3	Wood
		5'0" (2'5")	16"	20 Remote, 15 Tiller	165 lbs.	1280 lbs.	5	FRP	FRP	3	Optional
HB-124	12'4" (9'6")	5'4" (2'6")	17″	35 Remote, 25 Tiller, Longshaft	207 lbs.	1470 lbs.	5	FRP	FRP	4	Optional
HB-140	14'0" (11'7")	5′9″ (2′9″)	18"	55 Remote, 40 Tiller, Longshaft	323 lbs.	1960 lbs.	6	FRP	FRP	4	Optional
GT Series =	Grand Tender	Pages 15-1	6					Marin - Marin			
GT-10	10'2" (7'6")	4'10" (2'4")	15"	Max 9.9	117 lbs.	1030 lbs.	4	Alimai	FDD	Ta	
GT-11		5'0" (2'5")	16"	Max 20	122 lbs.	1280 lbs.	5	Alumi Alumi	FRP	3 + Air Keel	Inf. Thwart
SPD Series	= Sport Dinghy			Middle Ed	122 100,	1200 103.	0	Admi	FRP	3 + Air Keel	Inf. Thwart
SPD-4AD	9'8" (6'10")	4'10" (2'4")	15"	Max 9.9	87 lbs.	044 lbs	4	N/ I		1.	
SPD-5AD	10'8" (7'7")	4'11" (2'4")	15.4"	9.9 (4-15)	108 lbs.	946 lbs. 1078 lbs.	5	Wood	FRP	3 + Air Keel	Inf. Thwart + Wood
FL Series =		je 18	10.4	7.7 (4-10)	100 103.	1070 105.	3	Wood	FRP	3 + Air Keel	Inf. Thwart + Wood
FL-3	8'4" (5'7")	4'6" (2'2")	14.2"	Max 6.0	70 lbs.	70411					
FL-4		4'10" (2'4")	15"	Max 8.0	87 lbs.	704 lbs.	3	Wood	Wood	2 + Air Keel	Wood
	Light Sport Din		100000	IVICA 0.0	07 105.	946 lbs.	4	Wood	Wood	3 + Air Keel	Wood
LS-2	THE STATE OF THE S	4'4" (2'0")	14"	May 2 E	E4 Iba	(40 !					
		4'8" (2'2")	15"	Max 3.5	56 lbs.	640 lbs.	2	Wood	Wood	2 + Air Keel	Inf. Thwart
		4'11" (2'4")	16"	Max 6.0	67 lbs.		4	Wood	Wood	2 + Air Keel	Inf. Thwart
	= Light Sport Di		200	Max 9.9	90 lbs.	1144 lbs.	5	Wood	Wood	3 + Air Keel	Inf. Thwart
The same of the sa	Substitution of the same of the same of			Page 21							
The second second	9'0" (6'3") = Light Sport Di	4'9" (2'3") nghy w/Air Flo	or Pa	Max 4.0 ge 22	51 lbs.	900 lbs.	4	Roll-Up	Wood	2	Wood
LSA-4	9'0" (6'3")	4'9" (2'3")	15"	Max 4.0	56 lbs.	902 lbs.	4	Inflatable	Wood	2 + inflatable	Mood
LX Series =	Light Extra Pag	je 23	HIST.	THAT STEED	BANK LOCATION		X = 2, n (U in)	iriididble	TVVCCC	2 + il ilididole	wood
		4'8" (2'2")	15"	Max 8.0	75 lbs.	924 lbs.	4	Wood	Ive		
	Light Tender w			and the state of t	70 103.	724 IDS.	4	Wood	Wood	2 + Air Keel	Wood
UNION LEADER TO THE REAL PROPERTY.	A STATE OF THE STA	4'0" (2'0")	12"	Max 2.0	36 lbs	EEO II-	0		T		
		4'1" (2'0")	13"		36 lbs.	550 lbs.	2	Wood	Opt.	2	Wood
		Pages 25-26	10	Max 3.5	43 lbs.	700 lbs.	3	Roll-Up	Wood	2	Wood
		PERSONAL AND ADDRESS OF THE PARTY OF THE PAR	04"	10 (00 ==:			122				
30-10	16'0" (10'10")	04. (3.3.,)	21″	40 (20-75) Longshaft	360 lbs.	3210 lbs.	10	Alumi	FRP	5 + Air Keel	Optional
SU-18	18'0" (12'0")	7′7" (3′7")	24"	50 (25-90)						0	

Achilles quality shows in our superb selection of inflatable boat accessories. The right accessories will make your Achilles boat even more comfortable and functional. Check with your Achilles dealer regarding which accessories are right for your boat.

SEATING

Select the seating option that's right for you and combine it with an Achilles sterring system to increase the comfort and enjoyment of your Achilles inflatable or Hard-Bottom inflatable boat.



INFLATABLE SEAT WITH BACKREST can be set up or removed quickly for seating flexibility. (SE 141/142/143)



MULTIPOSITIONAL FORMED FOLDING SEAT can be adjusted for custom comfort and removed easily to allow more space for gear. (HJB 223)



SINGLE BACK SEAT with storage base seats two people. (ACH 510 for boats 12' or larger)



STAINLESS STEEL BENCH SEAT with fold-down upholstered seat and room for fuel tank and/or battery underneath. (ACH 800W for boats 14' or larger; ACH 810W for boats 11'-12')

STEERING



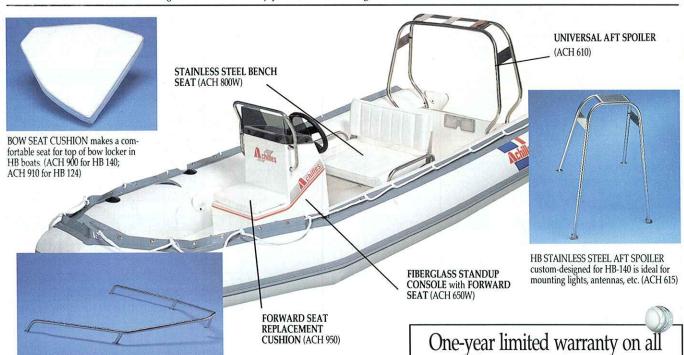
FIBERGLASS STANDUP CONSOLE with windscreen and stainless steel grab rail. (ACH 600W for HB 124 & 140; sportboats 14' or larger)



BACK-TO-BACK SEATING FOR FOUR PEOPLE v underneath storage. (ACH 530 for boats 14' or large...

HB BOATS

Customize your Achilles Hard Bottom boat with a range of quality accessories designed to enhance the enjoyment of these exciting Made-in-the-USA models.



STAINLESS STEEL COLLAPSIBLE BOW RAIL provides extra safety and convenient fitting points for HB-140 boats (ACH 710)

The specifications of Achilles boats, equipment and accessories may change without notice.

Achilles parts and accessories.



FIBERGLASS STANDUP CONSOLE WITH FORWARD SEAT, windscreen and stainless steel grab rail. (ACH 650W for HB-140 and 14' or larger sportboats) REPLACEMENT SEAT CUSHION FOR FORWARD SEAT (ACH 950)



STAINLESS STEEL FLOOR MOUNT pedestal steering system provides steering without restricing access about boat. (ACH 450 for boats 14' and under)



CROSS BAR STEERING SYSTEM goes well with removable seating in Achilles sportboats and larger tenders. (SS12208/09/10)

ACCESSORIES

Select the accessories to complete your Achilles boat.



BELOW SEAT HOLDALL keeps gear safe, dry and out of the way. (E735)



BOW HOLDALL attaches to bow "D" Rings to keep gear dry and secure. (SC138)



FISHING POLE HOLDER quickly secures and releases poles. (C417/418/419)



PENCIL PRESSURE GUAGE monitors air pressure in tubes to help maintain optimum level of inflation. (E132)



LAUNCHING WHEELS make launching a breeze virtually anywhere. (SC131/132)



BOAT COVER protects your inflatable from the elements. (ISG/IFS Boat Length)



UNIVERSAL STAINLESS STEEL AFT SPOILER for mounting lights, antennas, etc. (ACH 610 for boats 14' or larger)



HIGH VOLUME LARGE FOOT PUMP inflates boats faster than smaller pumps. (C511)



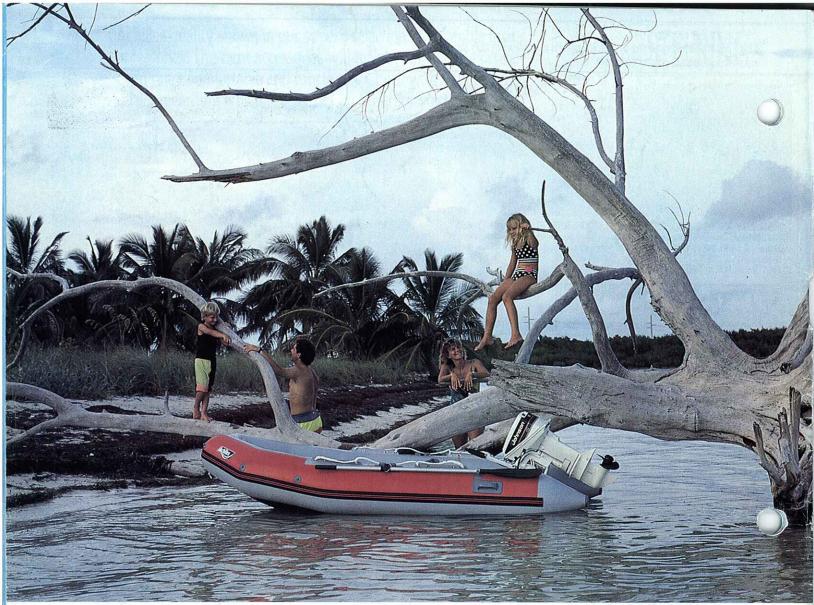
STAINLESS STEEL FOLDING LADDER provides easy access from water and stores easily. (ACH100)



"D" RINGS, BOW RINGS and SAFETY/LIFT HANDLES help customize your boat to meet your specific needs. (D-Rings C411-414; Handle C421/422; Bow Handle C423)



ROLL CONTROL DIVERS TANK RACK keeps dive tanks secure in boat. (ACH310)



AUTHORIZED DEALER

ACHILLES INFLATABLE CRAFT Division of ACHILLES USA, INC.

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P.O. Box 517
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East Rutherford, New Jersey 07073
Phone: (201) 438-6400
Fax: (201) 438-2618

Western Sales Offices

Northwest Sales Office P.O. Box 2287 1407 80th Street, S.W. Everett, Washington 98204 Phone: (206) 353-7000 Fax: (206) 347-5785 Southwest Sales Office 10230 Norwalk Blvd. Santa Fe Springs, California 90670 Phone: (213) 944 4560 Fax: (213) 946-0511



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